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Synthesis and Characterization of Monodispersed SiO₂@Y₃Al₅O₁₂:Er³⁺ Core-Shell Particles

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Abstract Submicron core-shell structure particles $SiO_2(@Y_3Al_5O_{12}:Er^{3+})$, which silica spherical particles was coated with an yttrium aluminum garnet (Y₃Al₅O₁₂) layer doped with Er³⁺, were prepared by the modified Pechini-Type sol-gel method for the first time. The structure and morphology of samples were detected by the X-ray powder diffraction (XRD) measurement, field emission scanning electron microscopy (FESEM) and transmission electron microscopy (TEM), respectively. The results indicate that well-crystallized garnet nanocrystallines were formed on the surface of the silica particles. The luminescent spectra in near infrared and visible region of the core-shell structured SiO2@Y3Al5O12:Er3+ powders were also investigated and compared with those of the pure $Y_3Al_5O_{12}$:Er³⁺ and the Er³⁺ doped silicate glass. The results show that mono-dispersed SiO₂@Y₃Al₅O₁₂:Er³⁺ core-shell spherical particles with the near infrared, red and green luminescent emissions under the excitation of 980 nm laser diode have been successfully synthesized.

Keywords $Y_3Al_5O_{12}$:Er³⁺ · Core-shell · Morphology · Luminescence

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Introduction

Erbium doped yttrium aluminum garnet ($Y_3AI_5O_{12}$:Er³⁺) polycrystalline has a potential application in optical communication [1] and solid-state lasers [2–4] because of its good mechanical and thermal characteristics. The synthesis and spectroscopic investigation of $Y_3AI_5O_{12}$: Er³⁺ has been carried out with growing interest [1–8]. However, it's still difficult to obtain the polycrystalline $Y_3AI_5O_{12}$ with an ideally spherical morphology, narrow size distribution and well-dispersed state. All of these features are beneficial to get high brightness and high resolution when the polycrystalline is used as phosphors in bio-probe researches. And they are also essential for obtaining high packing densities and low light scattering when the polycrystalline is used as the raw material of transparent ceramic sinter.

Nowadays, core-shell structure is becoming of growing interest for multipurpose applications [9-13]. This structure can keep the core away from the interaction with the surrounding medium and obtain specific morphology of the as-formed materials, which is suitable for fabricating the spherical morphology of Y₃Al₅O₁₂. A variety of approaches have been employed for the manufacture of core-shell structured materials, such as co-precipitation, layer-by-layer self-assembly, sol-gel process and so on. Of these methods the sol-gel process is a convenient technique to provide good mixing of starting materials and relatively low reaction temperature for more homogeneous products. Recently, a core-shell SiO₂@Y₃Al₅O₁₂ using the amorphous SiO₂ as core has been synthesized, but the Y₃Al₅O₁₂ shell prepared by the same method exhibits a large difference in the morphology reported in different literatures [14, 15]. Furthermore, the luminescent spectra of rare-earth ions is strongly affected by the crystal field around the rare-earth ions, which has not been discussed in these articles yet.

In the present work, $Y_3Al_5O_{12}$: Er^{3+} polycrystalline coated on amorphous SiO₂ made by Stöber method [16] was synthesized by sol-gel method for the first time. Detailed characterizations for the structure, morphology, luminescent properties of the samples were investigated.

Experimental

Synthesis process of the samples

The highly monodispersed amorphous SiO₂ spheres with a size around 150 nm were prepared by the well-known Stöber method [16, 17]. The coating of $Y_3Al_5O_{12}$:Er³⁺ layers on the SiO₂ spheres was synthesized by a modified Pechini type sol-gel process [14, 15, 18]. The dopant concentration of Er³⁺ was 2 at % in Y₃Al₅O₁₂. Briefly, proper amount of corresponding nitrates of Y³⁺, Al³⁺ and Er³⁺ were firstly mixed into alcohol-water solution together according to the stoichiometry of Y₃Al₅O₁₂. And then the citric acid and polyethylene glycol (molecular weight = 10,000) were added. The molar ratio of metal ions to citric acid was 1:2. After the solution was stirred to form sol, the SiO₂ spheres were added. Then the suspension was stirred for another 4 h followed by centrifugation and dry. The powder samples obtained were annealed at 500°C. Above process was reapeated several times to increase the garnet amount. At last, the samples with different number of coating cycles were annealed at 1000°C for 5 h. For comparison, the rest solution was stirred to form a gel, and the gel was annealed with the same process to obtain pure $Y_3Al_5O_{12}$: Er³⁺ powders.

Characterization

The X-ray diffraction (XRD) of as-prepared samples was performed on a Philips Model PW1,830 diffractometer using Cu $K_{\alpha I}$ radiation. The morphology of the samples was observed using a field emission scanning electron microscope (FESEM, LEO 1530 VP) and transmission electron microscope (TEM, JEM-100CXII, 100 kV). The luminescent spectra of Er³⁺ ion were recorded at room temperature using a Triax320 fluorescence spectrometer (Jobin-Yvon Inc., France) with a 980-nm LD as the excitation source.

Results and discussion

Formation and morphological properties

Figure 1 shows the XRD patterns of bare SiO_2 (a), thricecoated $SiO_2@Y_3Al_5O_{12}:Er^{3+}$ (b) and $Y_3Al_5O_{12}:Er^{3+}$



Fig. 1 XRD patterns of bare SiO₂ (**a**), thrice-coated SiO₂@Y₃Al₅O₁₂: Er^{3+} (**b**) and Y₃Al₅O₁₂: Er^{3+} particles (**c**) as well as the standard data for Y₃Al₅O₁₂ (JCPDS No. 033-0040) as a reference

powders (c) as well as the standard data for $Y_3Al_5O_{12}$ (JCPDS No. 33-0040) as a reference, respectively. For SiO₂ directly formed from Stöber method (Fig. 1(a)), no diffraction peak is observed except for a broad band centered at $2\theta = 22^{\circ}$, which is identical with the standard XRD pattern for amorphous SiO₂ (JCPDS No. 29-0085, not presented). For SiO₂@Y₃Al₅O₁₂:Er³⁺ particles, no characteristic diffraction peaks of Y₃Al₅O₁₂ appear when the coating cycle is less than twice, just as shown in Fig. 1(b). After the amorphous SiO₂ was coated two times, diffraction peaks belonging to the crystallized Y₃Al₅O₁₂ with cubic structure (space group: Ia3d) appear besides the broad band from amorphous SiO₂. No other phase is detected from the comparison of the diffraction patterns of the $Y_3Al_5O_{12}$:Er³⁺ particles (Fig. 1(c)) with the standard data for $Y_3Al_5O_{12}$, indicating that no reaction occurs between the core and shell at the annealing temperature. However, the diffraction spectral bands considerably broaden, suggesting that the size of nanocrystallite would be small. Based on the Scherrer equation [19], the Scherrer Calculator program of X' PERT HightScore software is used to calculate the crystalline size of the samples. The average size of Y₃Al₅O₁₂:Er³⁺ nanocrystallite coated on the SiO₂ spheres and pure Y₃Al₅O₁₂:Er³⁺ powders are calculated to be 29 nm and 42 nm, respectively.

Figure 2 shows the FESEM morphology of the assynthesized amorphous SiO_2 (a), thrice-coated $SiO_2@Y_3Al_5O_{12}:Er^{3+}$ (b) and $Y_3Al_5O_{12}:Er^{3+}$ particles (c), respectively. From the Fig. 2(a), one can note that the diameter of bare SiO_2 spheres is keeping in a tiny range centered at about 150 nm without aggregation. After coated with $Y_3Al_5O_{12}:Er^{3+}$ thrice (Fig. 2(b)), the $SiO_2@Y_3Al_5O_{12}$: Er^{3+} particles are still spherical and non-aggregated. Some irregular substance close to SiO_2 spheres or existing



Fig. 2 FESEM micrographs of the as-formed amorphous SiO₂ (a), thrice-coated SiO₂(a) $_{Al_5O_{12}:Er^{3+}}$ (b) and $Y_{Al_5O_{12}:Er^{3+}}$ powders (c)

between SiO₂ spheres are observed, which is similar with the observation at [15]. The average diameter of these particles is slightly larger than the bare SiO₂ spheres, i.e., nearly 200 nm. The thickness of the coating layer is estimated to be 25 nm, which is comparative with the average crystal size of Y₃Al₅O₁₂:Er³⁺ calculated from the Scherrer equation. This indicates that the $Y_3Al_5O_{12}$:Er³⁺ materials can be applied to the surface of silica particles by sol-gel method. The pure Y₃Al₅O₁₂:Er³⁺ powders (Fig. 2(c)) have an average size of about 40 nm, but aggregated severely.

In order to further observe the core-shell structure of $SiO_2@Y_3Al_5O_{12}{:}Er^{3+}$ particles, TEM technique is employed. Fig. 3 shows the TEM morphology of the asformed amorphous SiO_2 (a) and the SiO_2 particles coated with $Y_3Al_5O_{12}$: Er^{3+} twice (b) and thrice (c) with 100 kX magnification. For the bare amorphous SiO_2 (Fig. 3(a)), the diameter is 150 nm, which is the same as that observed from FESEM. Obviously, after functionalizing the silica cores with $Y_3Al_5O_{12}$:Er³⁺ coating twice, the morphology of

resulting SiO₂@Y₃Al₅O₁₂:Er³⁺ in Fig. 3(b) still keeps spherical and non-aggregated, but the surface of the particles becomes rough. For the thrice-coated particles (Fig. 3(c)), a thin successive layer appears around the SiO₂ sphere obviously and has the thickness of about 25 nm, which agrees well with the estimation from the FESEM morphology of Fig 2(b).

Photoluminescence properties

Figure 4 and Fig. 5 show the downconversion photoluminescence spectra of the SiO2@Y3Al5O12:Er3+ with different coating cycles and the spectral comparison with the Y₃Al₅O₁₂:Er³⁺ powders and Er³⁺ doped silicate glass in near infrared (NIR) region, respectively. The Er³⁺ doped silicate glass was fabricated in our laboratory. It can be seen from Fig. 4 that the luminescence of all the samples has a strong peak at 1525 nm and some weak peaks centered at 1468, 1510, 1542, 1612, 1640 nm. All the peaks are assigned to the *f-f* transitions of Er^{3+} from ${}^{4}\text{I}_{13/2}$ to ${}^{4}\text{I}_{15/2}$.



Fig. 3 TEM micrographs of the as-formed amorphous SiO₂ (a) and twice-coated SiO₂@Y₃Al₅O₁₂: Er^{3+} (b) and thrice-coated SiO₂@Y₃Al₅O₁₂: Er^{3+} (c) with 100 kX magnification



0.8 Normalized Intensity ${}^{4}I_{13/2} \rightarrow {}^{4}I_{15/2}$ 0.6 0.4 0.2 Intensity (a.u.) 0.0 1475 1525 1575 1625 Wavelength (nm) 3+ $Y_{3}Al_{5}O_{12}:Er^{3+}$ Er³⁺ doped glass SiO,@Y,Al,O₁₂:Er³ 1460 1480 1500 1520 1540 1560 1580 1600 1620 1640 Wavelength (nm)

Fig. 4 Downconversion luminescent spectra of the $SiO_2@Y_3Al_5O_{12}$: Er^{3+} with different coating cycles in near infrared region

Fig. 5 Downconversion luminescent spectra of the SiO₂@Y₃Al₅O₁₂: Er^{3+} , Y₃Al₅O₁₂: Er^{3+} powders and Er^{3+} doped glass in near infrared region. The normalization spectra of the SiO₂@Y₃Al₅O₁₂: Er^{3+} and Y₃Al₅O₁₂: Er^{3+} samples was shown in the inset

With 980-nm LD exciting, an Er³⁺ ion at the ground state ${}^{4}I_{15/2}$ absorbs one photon (GSA) and jumps to the ${}^{4}I_{11/2}$ level, then nonradiatively decays to the ${}^{4}I_{13/2}$ level. The excited Er^{3+} ion radiatively decays from the ${}^{4}I_{13/2}$ level to the ground state and one NIR photon is generated as shown in Fig. 6. Thanks to the degenerate-lift effect of crystal field, the levels ${}^{4}I_{15/2}$ and ${}^{4}I_{13/2}$ of Er^{3+} ions, which are in D2 symmetry of the garnet lattice, are split [3]. So in Fig. 4 one can see a series of NIR emissions with different peak values from the same transition of ${}^{4}I_{13/2} \rightarrow {}^{4}I_{15/2}$. Based on the level splitting of Er^{3+} ions in the $Y_3Al_5O_{12}$ crystal reported at [20], there should have 56 transitions from each sublevel of ${}^{4}I_{13/2}$ to that of ${}^{4}I_{15/2}$ with the emission wavelength ranging from 1454 nm to 1673 nm. Because the ${}^{4}I_{15/2}$ level has eight splitting sublevels and the ${}^{4}I_{13/2}$ level has seven splitting sublevels at low temperature. However, due to the thermal vibration of crystal lattice at room temperature, some transitions with approximate emission wavelength happen synchronously and makes the emission bands broaden in the present work.

The effect of the coating cycles on the intensity of luminescence is also shown in Fig. 4. For the sample coated once, the luminescence is still too weak to be observed. With the $Y_3Al_5O_{12}$ coating cycles increasing, the intensity of luminescence in NIR region is enhanced. It can be explained as follows: the increase of coating cycle thicken the coating layer from 0 nm to 25 nm (Fig. 3), which means more garnet is adhered to the surface of SiO₂. Moreover, the crystallization degree of the nanocrystallines is enhanced by the thicker coating layer, which makes the luminescence of Er^{3+} ions less disturbance from the interfacial effect of nanocrystals. So the intensity of luminescence shows an increasing trend with the coating cycles.

From Fig. 5, one can note that the emission pattern of the $SiO_2@Y_3Al_5O_{12}:Er^{3+}$ sample has a large difference from that of the Er³⁺ doped glass and is similar with that of the pure $Y_3Al_5O_{12}$:Er³⁺ powders. In glass, the Er³⁺ ions are embedded in the disorder network structure, which makes the emission spectrum inhomogeneous broadening. Different from the glass, the spectrum of pure $Y_3Al_5O_{12}$:Er³⁺ powders have finger patterns due to the ordered crystal structure. The SiO₂@Y₃Al₅O₁₂:Er³⁺ sample shows the similar finger patterns, demonstrating that Er³⁺ ions of the core-shell material exist in an ordered structure. However, the emission intensity of core-shell sample is so weak compared with that of the pure $Y_3Al_5O_{12}$:Er³⁺ powders. The inset of Fig. 5 shows the normalized spectra of the two samples. The pure Y₃Al₅O₁₂:Er³⁺ powders has a slightly narrower peak width for the band centered at 1525 nm than that of the core-shell sample. It indicates that the former have higher symmetry of crystal field and Er³⁺ ions enter into the same lattice site. Moreover, Er^{3+} ions in the coating Y₃Al₅O₁₂ are effected by the size of the nanocrystal and surface energy and lattice sites, all of which broaden the emission peak. The integral intensity of the emission in NIR region of the two samples were also investigated. The integral intensity value is 0.08342 and 0.02674 for the pure Y₃Al₅O₁₂:Er³⁺ powders and the core-shell sample, respectively. It's obvious that the value of the former is nearly four times that of the latter, suggesting that the pure $Y_3Al_5O_{12}$: Er³⁺ powders can transform the excitation energy more efficiently than the core-shell sample.

Figure 7 and Fig. 8 show the upconversion spectra of the $SiO_2@Y_3Al_5O_{12}:Er^{3+}$ with different coating cycles and the spectral comparison with the $Y_3Al_5O_{12}:Er^{3+}$ powders and Er^{3+} doped silicate glass in visible region, respectively. As shown in Fig. 7, the spectra should be divided into three





Fig. 7 Upconversion luminescent spectra of the $SiO_2@Y_3Al_5O_{12}:Er^{3+}$ with different coating cycles in visible region

parts: the ${}^{4}F_{9/2} \rightarrow {}^{4}I_{15/2}$ transition in the range from 640 nm to 685 nm stands for the red luminescence, the ${}^{4}S_{3/2} \rightarrow {}^{4}I_{15/2}$ transitions in the range from 530 nm to 570 nm and the ${}^{4}H_{11/2} \rightarrow {}^{4}I_{15/2}$ transitions in the range from 510 nm to 530 nm for the green luminescence, respectively. For the visible emission, the upconversion process is intensely affected by the excited-state absorption (ESA) and energy transfer (ET) processes [3, 4, 21]. Under the excitation of 980-nm LD there are four processes that mainly contribute to the upconversion emission, as depicted in Fig. 6:

 $\begin{array}{l} \text{ESA1}: {}^{4}\text{I}_{13/2} + \text{one photon} \rightarrow {}^{4}\text{F}_{9/2} \\ \text{ESA}: {}^{4}\text{I}_{11/2} + \text{one photon} \rightarrow {}^{4}\text{F}_{7/2} \\ \text{ET1}: ({}^{4}\text{I}_{13/2}, {}^{4}\text{I}_{11/2}) \rightarrow ({}^{4}\text{F}_{9/2}, {}^{4}\text{I}_{15/2}) \\ \text{ET2}: ({}^{4}\text{I}_{11/2}, {}^{4}\text{I}_{11/2}) \rightarrow ({}^{4}\text{F}_{7/2}, {}^{4}\text{I}_{15/2}) \end{array}$

Make it detailed, the levels ${}^{4}I_{11/2}$ and ${}^{4}I_{13/2}$ are populated after the GSA process. Then the level ${}^{4}F_{9/2}$ is populated by the ESA 1 and ET 1 processes, while the levels ${}^{2}H_{11/2}$ is populated by the ESA 2 and ET 2 processes followed by nonradiative decay from the level ${}^{4}F_{7/2}$. A rapid thermal population between the levels ${}^{2}H_{11/2}$ and ${}^{4}S_{3/2}$ take place prior to the radiative transition. Radiative transitions from the levels ${}^{4}F_{9/2}$, ${}^{2}H_{11/2}$ and ${}^{4}S_{3/2}$ emit red and green light, respectively. Similar to NIR emission, all of the initial levels of emission are spilt by the degenerate-lift effect of crystal field and each specific transition has several emission peaks. There are five peaks located at 646 nm, 654 nm, 660 nm, 671 nm and 678 nm for red emission and five peaks located at 517 nm, 524 nm, 542 nm, 554 nm and 561 nm for green emission, respectively. According to the level splitting of Er³⁺ ions in the Y₃Al₅O₁₂ crystal reported at [20], the ${}^4F_{9/2}$ has 5 splitting levels, the ${}^4S_{3/2}$ has 2 splitting levels and the ${}^{2}H_{11/2}$ has 6 splitting levels. So there should have 40 emission wavelengths from the transition of ${}^{4}F_{9/2} \rightarrow {}^{4}I_{15/2}$ ranged from 644 nm to 679 nm, 16 emission wavelengths from the transition of ${}^{4}S_{3/2} \rightarrow {}^{4}I_{15/2}$ ranged from 542 nm to 561 nm and 48 emission wavelengths from the transition of ${}^{4}H_{11/2} \rightarrow {}^{4}I_{15/2}$ ranged from 516 nm to 539 nm. As mentioned above, the thermal vibration of crystal lattice at room temperature makes the assignment for a specific transition impossible.

From Fig. 8, the integral emission intensity of core-shell sample and pure $Y_3Al_5O_{12}$ powders is calculated to be 6562 and 44038 from ${}^4F_{9/2}$, 2652 and 13045 from ${}^2H_{11/2}$, 29657 and 170189 from ${}^4S_{3/2}$ to the ground state, respectively. One can note that the integral intensity emitted from ${}^4S_{3/2}$ is ten times more than that from ${}^2H_{11/2}$. It stems from the effect of temperature on the population [22]. In addition, the integral intensity of the green emission is five times more than that of the red emission, which means that the ESA 2 and ET 2 processes dominates the ESA 1 and ET 1 processes in the $Y_3Al_5O_{12}$:Er³⁺.

The effect of the coating cycles on the upconversion luminescence has the same tendency as the downconversion luminescent emission mentioned above. It is also noted that the SiO₂@Y₃Al₅O₁₂:Er³⁺ sample has a finger upconversion pattern, which is similar with that of the pure Y₃Al₅O₁₂:Er³⁺ powders and different from that of glass, further confirming that Er³⁺ ions of core-shell sample are located at the ordered crystal structure. Moreover, the stronger upconversion emission of the SiO₂@Y₃Al₅O₁₂: Er³⁺ sample makes it have a potential use as an upconversion fluorescent nanobioprobe in replacement of the commonly-used downconversion fluorescent nanobioprobes, which suffer from autofluorescence, photo-damage to living organisms and less tissue penetration under the ultraviolet (UV) excitation [23].



Fig. 8 Upconversion luminescent spectra of the SiO₂@Y₃Al₅O₁₂:Er³⁺, Y₃Al₅O₁₂:Er³⁺ powders and Er³⁺ doped glass in visible region. The inset is the normalization spectra of the SiO₂@Y₃Al₅O₁₂:Er³⁺ and Y₃Al₅O₁₂:Er³⁺ samples, respectively

Conclusions

The core-shell structure $SiO_2@Y_3Al_5O_{12}:Er^{3+}$ powders were synthesized with a simple modified Pechini-Type sol-gel method. The obtained particles preserved the spherical morphology, sub-micrometer size and a narrow size distribution. Upon the excitation of 980 nm LD, the luminescence spectra of the core-shell powders are similar to those of the pure $Y_3Al_5O_{12}:Er^{3+}$ powders except the intensity, indicating that Er^{3+} ions of core-shell sample are located at the ordered crystal structure. Downconversion and upconversion emission are observed simultaneously at room temperature with the excitation of 980-nm LD, which demonstrates that the $SiO_2@Y_3Al_5O_{12}:Er^{3+}$ powders can be used as phosphors in bio-probe researches.

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